



# General Inspection Report

AGC Office	AGC(Shanghai)
Date of Inspection	2016/06/01
Customer	██████
Supplier	██████

Ref. N°	
Objective	Inspection before shipment

## Inspection description

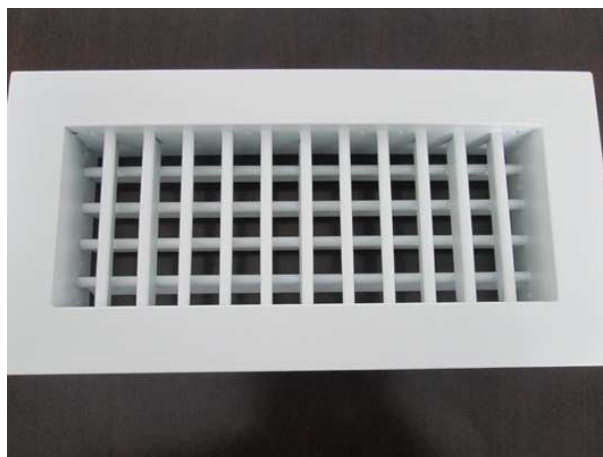
Drawing N°	11050578
Quantity Available	1pcs
PO No	
Inspect by	Wujun

Ref. N°			
PO Quantity	1pcs		
Quality level (AQL)	Critical:	Major:	Minor:
Sample Size:	Major Acc.	Minor Acc.	

## Check points

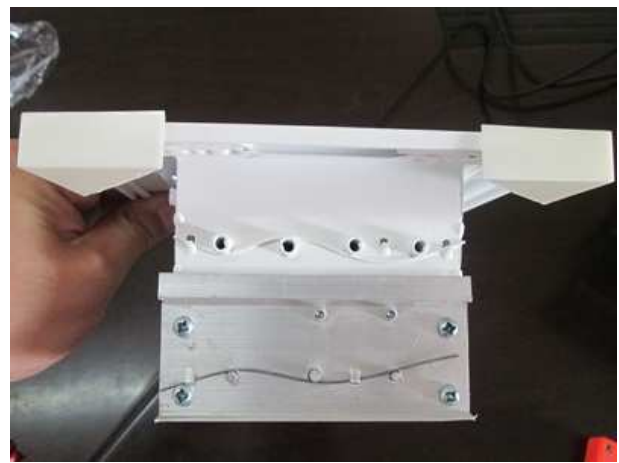
Item's	Description
1.Check the galvanization; 2.Check the appearance / surface; 3.Check the flatness;	1-Finish: good; 2-Depth check : the measuring range is 159-171um ok, but the color is wrong ,see below pictures 3- A little uneven, no measurement done by supplier, flatness value is 0.8mm
4.Check the edges assembly ; 5.Check the paint strength;	4- ok 5-No salt spray test and no cross cut test done by supplier. See below pictures of AGC crosscut test (ok).

## Content



The color is wrong





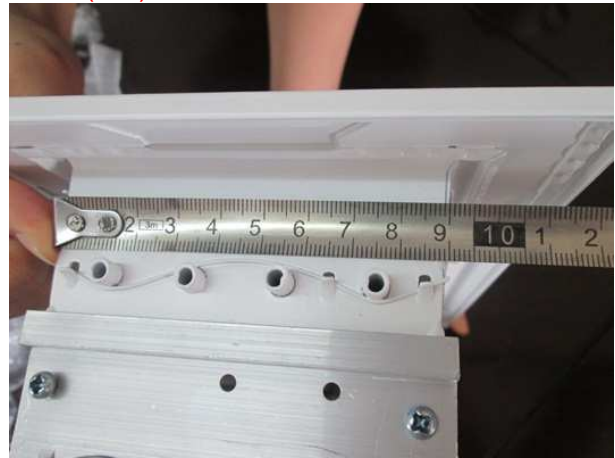
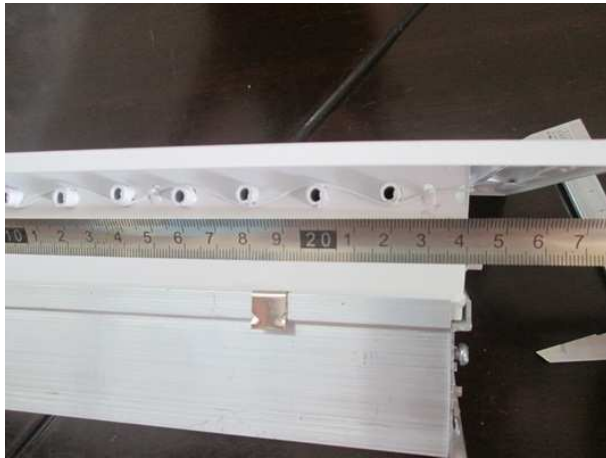
Measured Value	Neck Size	Result
300x150	282x132	±1mm >> not acceptable

Outer frame size: 300×150(mm)



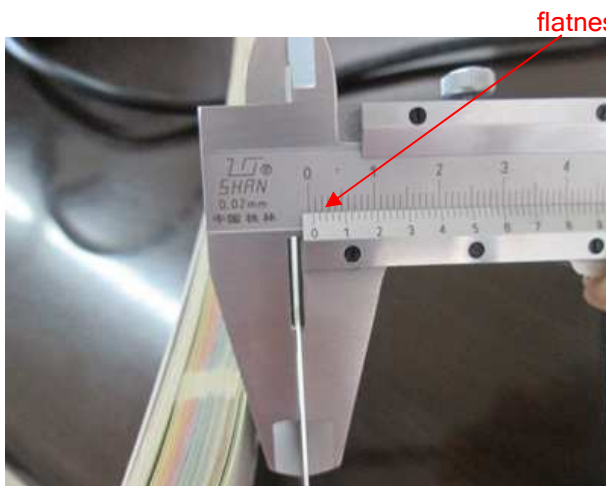
Measured Value	Neck Size	Result
240 x 90 mm	230 x 80 mm	±1mm >> not acceptable

Neck size: 240 × 90(mm)



Diagonal 1	Diagonal 2
334 mm	333 mm

measurement of the 2 diagonals



flatness 0.8mm





Cross cut test





## Inspection description

Drawing N°	11050579
Quantity Available	1pcs
PO No	
Inspect by	Wujun

Ref. N°	1pcs		
PO Quantity			
Quality level (AQL)	Critical:	Major:	Minor:
Sample Size:	Major Acc.	Minor Acc.	

## Check points

Item's	Description
1.Check the galvanization;	1-Finish: good;
2.Check the appearance surface;	2-Depth check : the measuring range is 7.6-12.7um ok
3.Check the flatness;	3- A little uneven, flatness 1mm
4.Check the edges assembly ;	4 - ok

## Content





Measured Value	Outer frame Size	Tolerance
350×150	332×132	±1mm >> not acceptable

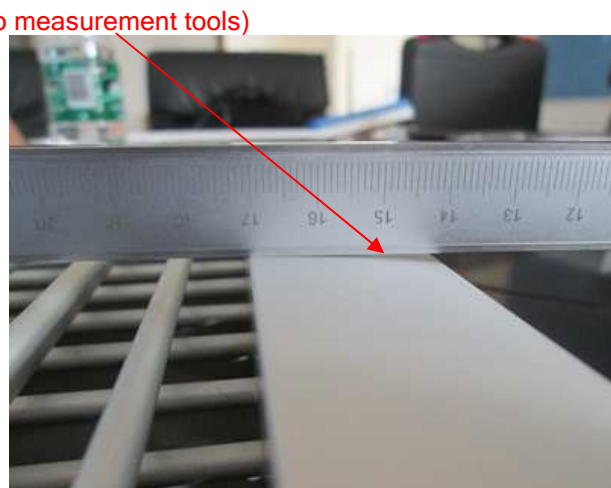
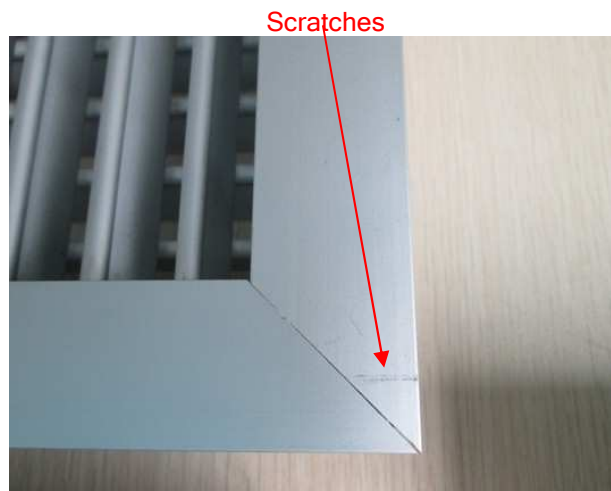
Outer frame size: 350×150(mm)



Measured Value	Neck Size	Tolerance
290x90	280x80	±1mm >> not acceptable

Neck size: 290×90 (mm)





## Inspection description

Drawing N°	11051562
Quantity Available	1pcs
PO No	
Inspect by	Wujun

Ref. N°	1pcs		
PO Quantity			
Quality level (AQL)	Critical:	Major:	Minor:
Sample Size:	Major Acc.	Minor Acc.	

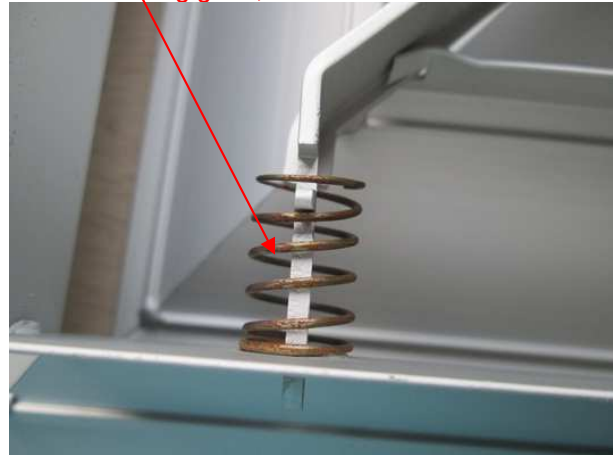
## Check points

Item's	Description
1.Check the galvanization;	1-Finish: good;
2.Check the appearance / surface;	2-Depth: check the measuring range is 6.8-12.7 um -No rust protection, oxidation areas are visible; see below pictures
3.Check the flatness;	3- Not ok, no measurement done by supplier
4.Check the edges assembly ;	4- ok

## Content



Not protected material, after oxidation and some parts are not looking good;





Outer frame size: 430×430(mm)



Measured Value	Neck Size	Tolerance
300x300	300x300	±1mm

Neck size: 300×300(mm)



the flatness value is 1.2mm > not acceptable



Oxidation stains



## Inspection description

Drawing N°	11051596
Quantity Available	1pcs
PO No	
Inspect by	Wujun

Ref. N°			
PO Quantity	1pcs		
Quality level (AQL)	Critical:	Major:	Minor:
Sample Size:	Major Acc.	Minor Acc.	

## Check points

Item's	Description
1.Check the galvanization;	-Finish: good;
2.Check the appearance surface;	-Depth: check the measuring range is 208-249um
3.Check the flatness;	-That is ok, <b>but the color is wrong,see below pictures</b>
4.Check the edges evaluation	- <b>A little uneven, no measurement tools</b>
5.Check the paint strength;	-That is ok
	- <b>No salt spray test and no cross cut test</b>

## Content



The color is wrong





Outer frame size: 525×525(mm)



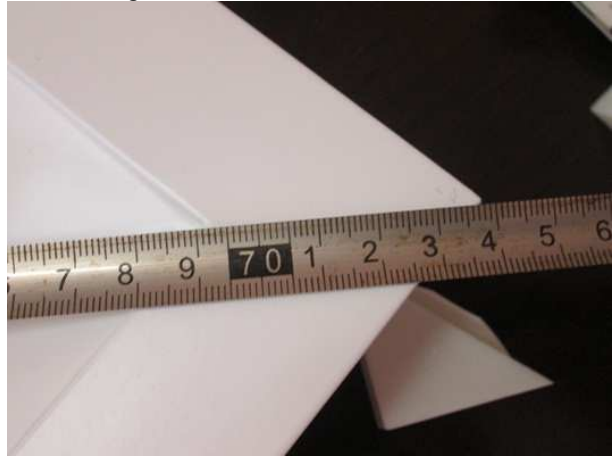
Measured Value	Neck Size	Tolerance
375X375	375x375	accepted

Neck size: 375×375

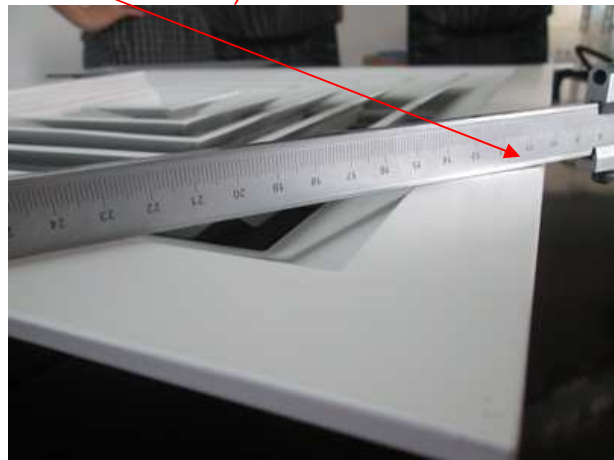




Measurement of the 2 diagonals



A little uneven (No measurement tools)



## Inspection description

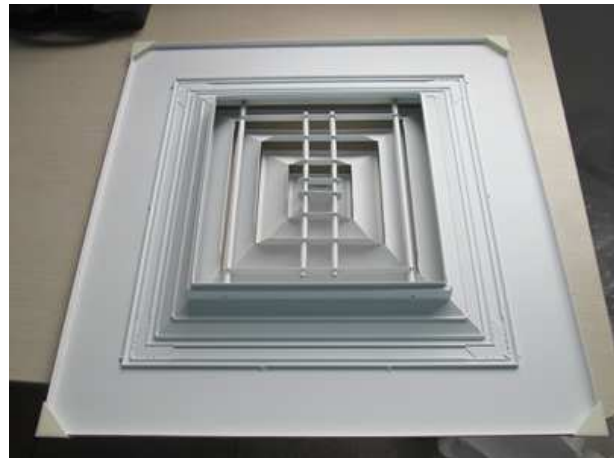
Drawing N°	11051748
Quantity Available	1pcs
PO No	
Inspect by	Wujun

Ref. N°			
PO Quantity	1pcs		
Quality level (AQL)	Critical:	Major:	Minor:
Sample Size:	Major Acc.	Minor Acc.	

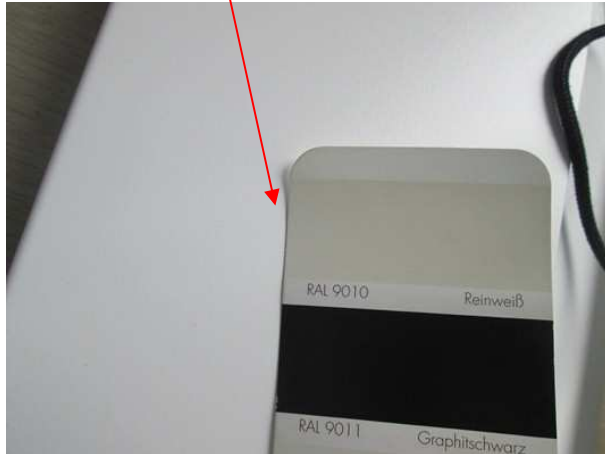
## Check points

Item's	Description
1.Check the galvanization;	-Finish: good;
2.Check the appearance surface;	-Depth: check the measuring range is 151-184 um
3.Check the flatness;	-That is ok, <b>but the color is wrong ,see below pictures</b>
4.Check the edges evaluation	- <b>A little uneven, no measurement tools</b>
5.Check the paint strength;	-That is ok
	- <b>No salt spray test and no cross cut test</b>

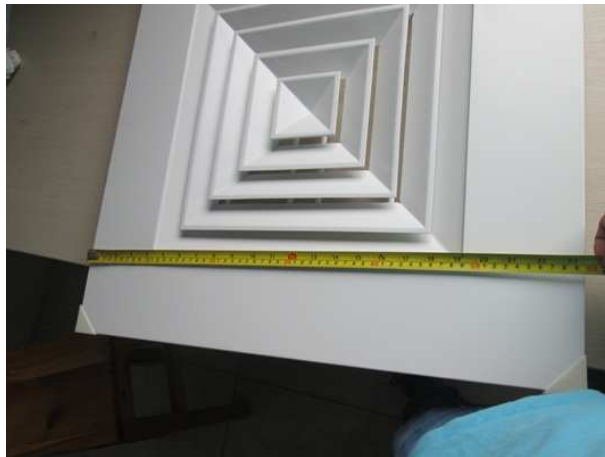
## Content



The color is wrong



Outer frame size: 595×595(mm)



Measured Value	Neck Size	Tolerance
300x300	300X300	accepted

Neck size: 300×300(mm)



### Measurement of the 2 diagonals



A little uneven(No measurement tools)





## Inspection description

Drawing N°	11051060
Quantity Available	1pcs
PO No	
Inspect by	Wujun

Ref. N°			
PO Quantity	1pcs		
Quality level (AQL)	Critical:	Major:	Minor:
Sample Size:	Major Acc.	Minor Acc.	

## Check points

Item's	Description
1.Check the galvanization; 2.Check the appearance surface; 3.Check the flatness; 4.Check the edges evaluation 5.Check the paint strength;	-Finish: good; -Depth: check the measuring range is 116-132um -That is ok, <b>but the color is wrong ,see below pictures</b> - <b>no measurement tools</b> -That is ok - <b>No salt spray test and no cross cut test</b>

## Content



The color is wrong



No measurement tools

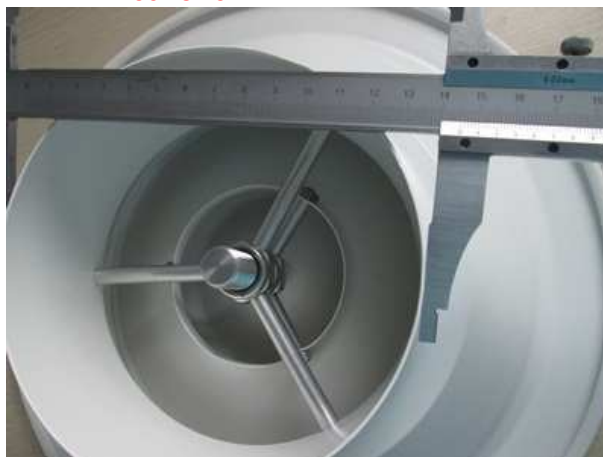


Measured Value	Neck Size	Tolerance
Ø 145	Ø158	Not accepted

Outer frame size: Ø330mm



neck size: Ø145mm



## Inspection description

Drawing N°	11051061
Quantity Available	1pcs
PO No	
Inspect by	Wujun

Ref. N°	1pcs		
PO Quantity			
Quality level (AQL)	Critical:	Major:	Minor:
Sample Size:	Major Acc.	Minor Acc.	

## Check points

Item's	Description
1.Check the galvanization;	1-Finish: good;
2.Check the appearance / surface;	2-Depth: check the measuring range is 93.4-115 um
3.Check the flatness;	3- ok, <b>but the color is wrong ,see below pictures</b>
4.Check the edges evaluation	-- <b>A little uneven, no measurement tools</b>
5.Check the paint strength;	4-ok
	<b>5-No salt spray test and no cross cut test</b>

## Content



The color is wrong



No measurement tools



<u>Measured Value</u>	<u>Nick Size</u>	<u>Tolerance</u>
Ø195	Ø198	±1mm >> not acceptable
<u>Measured Value</u>	<u>Outer frame Size</u>	<u>Tolerance</u>
Ø430	Ø428	±1mm >> not acceptable

Outer frame size: Ø430mm



neck size: Ø195mm



Signed on behalf of AGC:

Wujun

(AGC Inspector)

Confirmed and agreed:

