



General Inspection Report

AGC Office	AGC(Shanghai)
Date of Inspection	2016/06/01
Customer	██████
Supplier	██████

Ref. N°	
Objective	Inspection before shipment

Inspection description

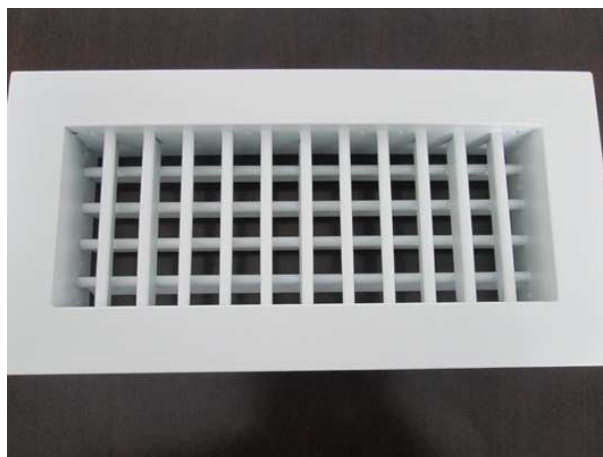
Drawing N°	11050578
Quantity Available	1pcs
PO No	
Inspect by	Wujun

Ref. N°	1pcs		
PO Quantity			
Quality level (AQL)	Critical:	Major:	Minor:
Sample Size:	Major Acc.	Minor Acc.	

Check points

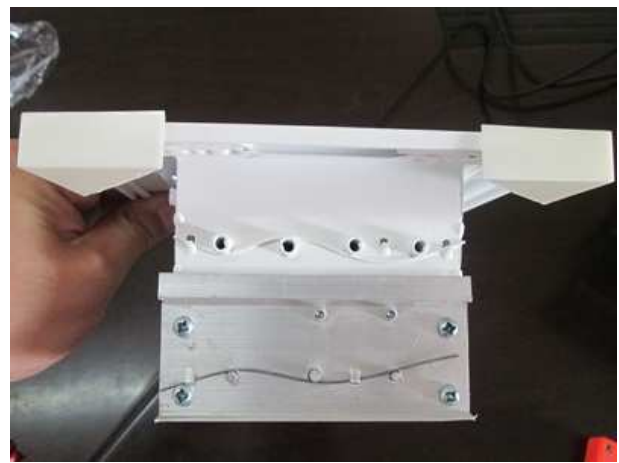
Item's	Description
1.Check the galvanization; 2.Check the appearance / surface; 3.Check the flatness;	1-Finish: good; 2-Depth check : the measuring range is 159-171um ok, but the color is wrong ,see below pictures 3- A little uneven, no measurement done by supplier, flatness value is 0.8mm
4.Check the edges assembly ; 5.Check the paint strength;	4- ok 5-No salt spray test and no cross cut test done by supplier. See below pictures of AGC crosscut test (ok).

Content



The color is wrong





Measured Value	Neck Size	Result
300x150	282x132	±1mm >> not acceptable

Outer frame size: 300×150(mm)



Measured Value	Neck Size	Result
240 x 90 mm	230 x 80 mm	±1mm >> not acceptable

Neck size: 240 × 90(mm)

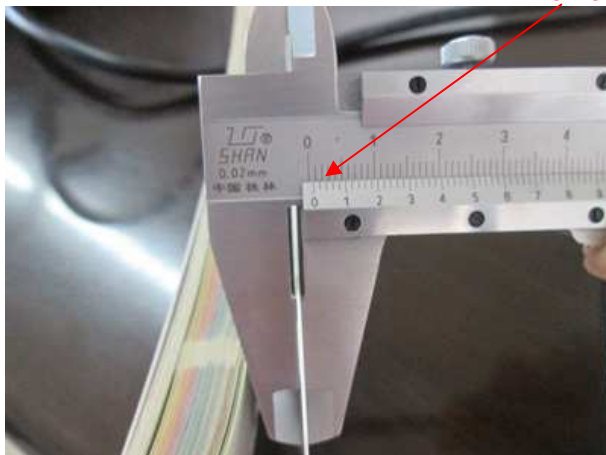


Diagonal 1	Diagonal 2
334 mm	333 mm

measurement of the 2 diagonals



flatness 0.8mm





Cross cut test



Inspection description

Drawing N°	11050579
Quantity Available	1pcs
PO No	
Inspect by	Wujun

Ref. N°	1pcs		
PO Quantity			
Quality level (AQL)	Critical:	Major:	Minor:
Sample Size:	Major Acc.	Minor Acc.	

Check points

Item's	Description
1.Check the galvanization;	1-Finish: good;
2.Check the appearance surface;	2-Depth check : the measuring range is 7.6-12.7um ok
3.Check the flatness;	3- A little uneven, flatness 1mm
4.Check the edges assembly ;	4 - ok

Content





Measured Value	Outer frame Size	Tolerance
350×150	332×132	±1mm >> not acceptable

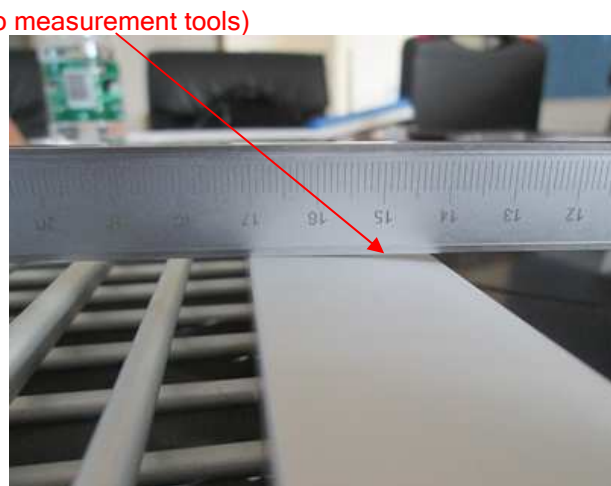
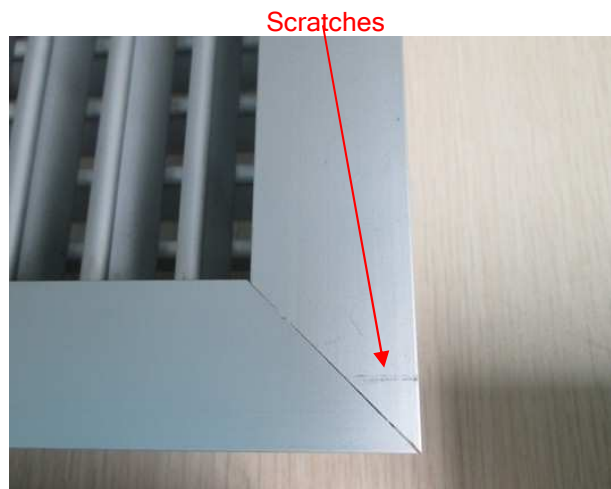
Outer frame size: 350×150(mm)



Measured Value	Neck Size	Tolerance
290x90	280x80	±1mm >> not acceptable

Neck size: 290×90 (mm)





Inspection description

Drawing N°	11051562
Quantity Available	1pcs
PO No	
Inspect by	Wujun

Ref. N°	1pcs		
PO Quantity			
Quality level (AQL)	Critical:	Major:	Minor:
Sample Size:	Major Acc.	Minor Acc.	

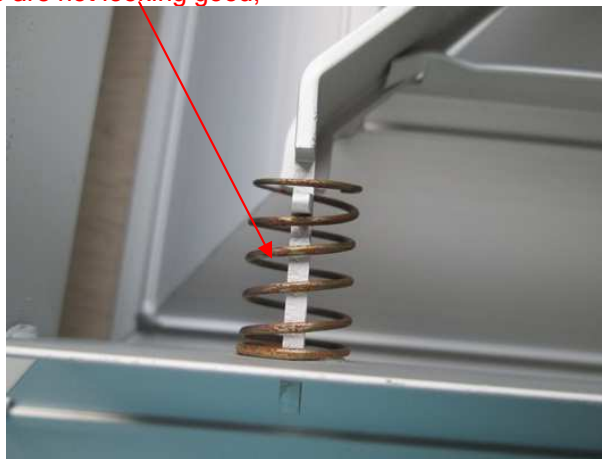
Check points

Item's	Description
1.Check the galvanization;	1-Finish: good;
2.Check the appearance / surface;	2-Depth: check the measuring range is 6.8-12.7 um -No rust protection, oxidation areas are visible; see below pictures
3.Check the flatness;	3- Not ok, no measurement done by supplier
4.Check the edges assembly ;	4- ok

Content



Not protected material, after oxidation and some parts are not looking good;



Outer frame size: 430×430(mm)



Measured Value	Neck Size	Tolerance
300x300	300x300	±1mm

Neck size: 300×300(mm)



the flatness value is 1.2mm > not acceptable



Oxidation stains



Inspection description

Drawing N°	11051596
Quantity Available	1pcs
PO No	
Inspect by	Wujun

Ref. N°			
PO Quantity	1pcs		
Quality level (AQL)	Critical:	Major:	Minor:
Sample Size:	Major Acc.	Minor Acc.	

Check points

Item's	Description
1.Check the galvanization;	-Finish: good;
2.Check the appearance surface;	-Depth: check the measuring range is 208-249um
3.Check the flatness;	-That is ok, but the color is wrong,see below pictures
4.Check the edges evaluation	- A little uneven, no measurement tools
5.Check the paint strength;	-That is ok
	- No salt spray test and no cross cut test

Content



The color is wrong





Outer frame size: 525×525(mm)



Measured Value	Neck Size	Tolerance
375X375	375x375	accepted

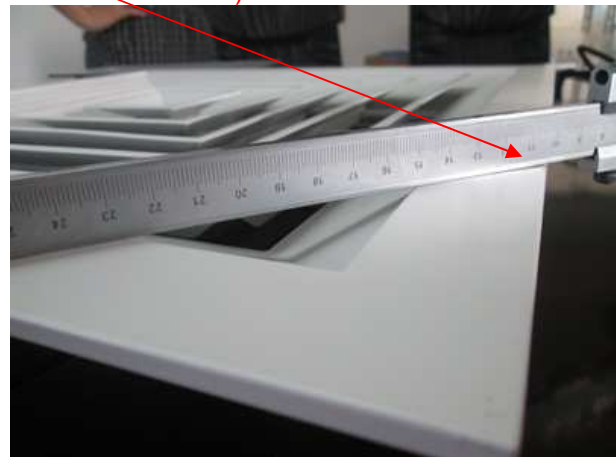
Neck size: 375×375



Measurement of the 2 diagonals



A little uneven (No measurement tools)



Inspection description

Drawing N°	11051748
Quantity Available	1pcs
PO No	
Inspect by	Wujun

Ref. N°	1pcs		
PO Quantity			
Quality level (AQL)	Critical:	Major:	Minor:
Sample Size:	Major Acc.	Minor Acc.	

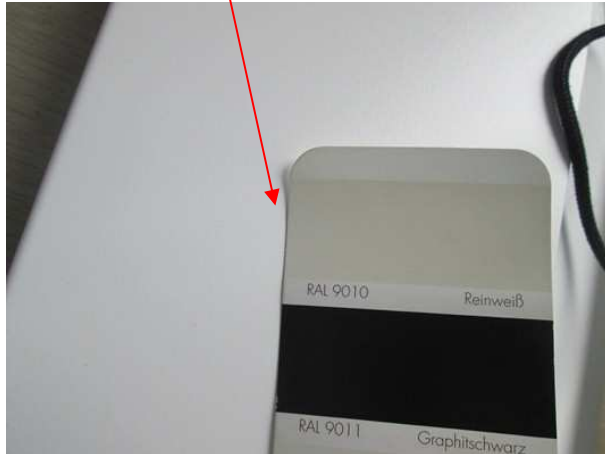
Check points

Item's	Description
1.Check the galvanization;	-Finish: good;
2.Check the appearance surface;	-Depth: check the measuring range is 151-184 um
3.Check the flatness;	-That is ok, but the color is wrong ,see below pictures
4.Check the edges evaluation	- A little uneven, no measurement tools
5.Check the paint strength;	-That is ok
	- No salt spray test and no cross cut test

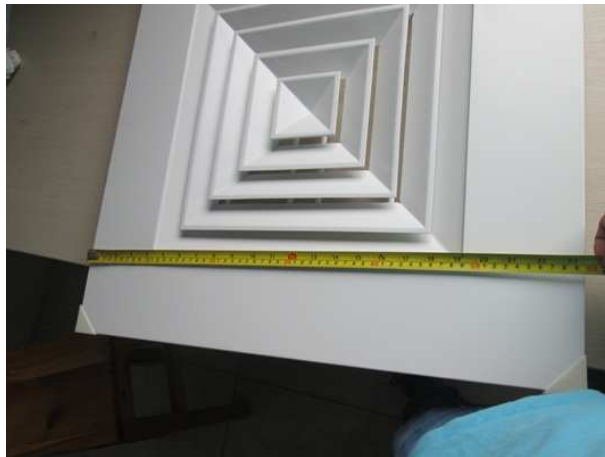
Content



The color is wrong



Outer frame size: 595×595(mm)



Measured Value	Neck Size	Tolerance
300x300	300X300	accepted

Neck size: 300×300(mm)



Measurement of the 2 diagonals



A little uneven(No measurement tools)



Inspection description

Drawing N°	11051060
Quantity Available	1pcs
PO No	
Inspect by	Wujun

Ref. N°			
PO Quantity	1pcs		
Quality level (AQL)	Critical:	Major:	Minor:
Sample Size:	Major Acc.	Minor Acc.	

Check points

Item's	Description
1.Check the galvanization; 2.Check the appearance surface; 3.Check the flatness; 4.Check the edges evaluation 5.Check the paint strength;	-Finish: good; -Depth: check the measuring range is 116-132um -That is ok, but the color is wrong ,see below pictures - no measurement tools -That is ok - No salt spray test and no cross cut test

Content



The color is wrong



No measurement tools

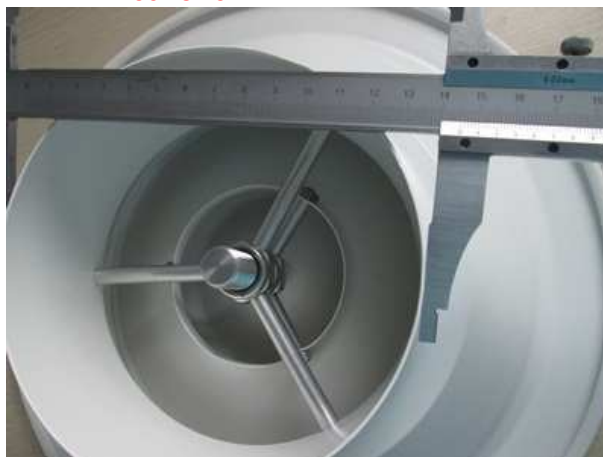


Measured Value	Neck Size	Tolerance
Ø 145	Ø158	Not accepted

Outer frame size: Ø330mm



neck size: Ø145mm



Inspection description

Drawing N°	11051061
Quantity Available	1pcs
PO No	
Inspect by	Wujun

Ref. N°	1pcs		
PO Quantity			
Quality level (AQL)	Critical:	Major:	Minor:
Sample Size:	Major Acc.	Minor Acc.	

Check points

Item's	Description
1.Check the galvanization;	1-Finish: good;
2.Check the appearance / surface;	2-Depth: check the measuring range is 93.4-115 um
3.Check the flatness;	3- ok, but the color is wrong ,see below pictures
4.Check the edges evaluation	-- A little uneven, no measurement tools
5.Check the paint strength;	4-ok
	5-No salt spray test and no cross cut test

Content



The color is wrong



No measurement tools



<u>Measured Value</u>	<u>Nick Size</u>	<u>Tolerance</u>
Ø195	Ø198	±1mm >> not acceptable
<u>Measured Value</u>	<u>Outer frame Size</u>	<u>Tolerance</u>
Ø430	Ø428	±1mm >> not acceptable

Outer frame size: Ø430mm



neck size: Ø195mm



Signed on behalf of AGC:

Wujun

(AGC Inspector)

Confirmed and agreed:

